

31200 MODUL INSTALLATION GUIDE

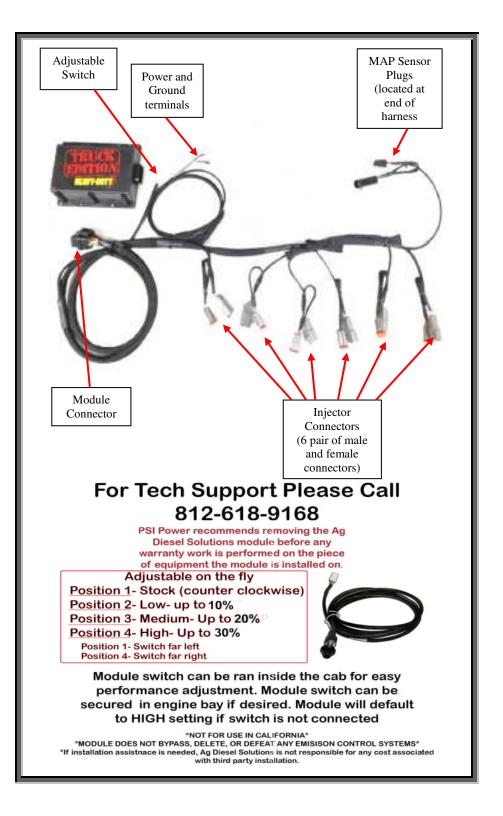
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### - 1992-2003

CELECT/CELECT PLUS N14 CUMMINS ENGINES

UP TO 30% HP GAIN 10-20% FUEL SAVINGS

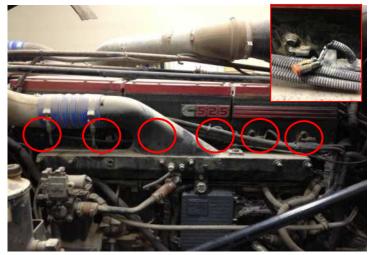
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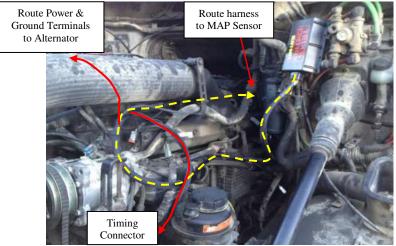
#### **N14 Engine Installation Instructions**

1) Locate the 6 Injector Plugs on the driver's side of the engine head and disconnect all 6.

Note: Push the locking tab to release each of the connectors. Be careful when removing as damage to the connector or housing is possible. A long flat head screwdriver may be needed to press the locking tab on the connector behind the air intake.



2) Route the harness as shown below. The harness will need to route behind the air intake. The Power and Ground terminals will connect to the alternator.



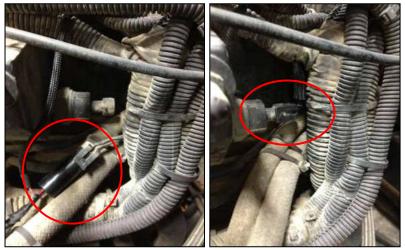
**3)** The Injector plug located at the end of the module harness (closest to the MAP Sensor Plug), will connect to the stock Injector Plug located on the transmission side of the engine. Connect the stock injector plug into the male plug on the new harness. Connect the female plug from the new harness into the connector on the side of engine head. Do this for the next 5 Injector Plugs.



4) Locate and disconnect the stock MAP Sensor.



5) Connect the stock female connector into the male connector on the new harness. Connect the female connector from the new harness into the stock MAP sensor.



6) Mount the module with the connector on the bottom side, as shown in the picture below. Use the supplied wire ties to mount the module. Keep away from any excessive heat sources.

**\*\***Mounting the module as shown will keep moisture from collecting on top of the Module Connector\*\*



## \*1992-1994 N14 CUMMINS WILL REQUIRE MAP SENSOR JUMPERS\*



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